## ECO/PREP500 Re-Programming Procedure

In the event of drive replacement, the following procedure must be completed before operation can resume.

This procedure is also helpful if someone has tampered with drive and it will not run.

Plug unit into 220V/1 Phase 50-60Hz supply-with green power switch off Step 1: Step 2: Press "PROG" key - the display shows "CD000" Step 3: Adjust to "CD010" by using the arrow keys Step 4: Press "ENTER" - the display should show "1" Step 5: Adjust to "0" by using the arrow keys Press "ENTER" - the display should show "End" - then "CD011" Step 6: Step 7: Press "ENTER" - the display should show "00" Step 8: Adjust to "08" by using the arrow keys Step 9: Press "ENTER" - the display should show "End" - then "CD012" Adjust to "CD032" by using the arrow keys Step 10: Step 11: Press "ENTER" - the display should show "0" Step 12: Adjust to "1" by using the arrow keys Step 13: Press "ENTER" - the display should show "End" - then "CD033" Step 14: Press "ENTER" - the display should show "0" Step 15: Adjust to "1" by using the arrow keys Press "ENTER" - the display should show "End" - then "CD034" Step 16: Press "ENTER" - the display should show "0" Step 17: Adjust to "1" by using the arrow keys Step 18: Step 19: Press "ENTER" - the display should show "End" - then "CD035" Adjust to "CD059" by using the arrow keys Step 20: Step 21: Press "ENTER" - the display should show "0" Step 22: Adjust to "1" by using the arrow keys Step 23: Press "ENTER" - the display should show "End" -then "CD060" Step 24: Adjust to "CD010" by using the arrow keys Step 25: Press "ENTER" - the display should show "0" Adjust to "1" by using the arrow keys Step 26: Step 27: Press "ENTER" - the display should show "End" - then "CD011"

Press "PROG" - The unit is now ready to run

Step 28: